



Black Emboss 320 | 51.202N

Black Emboss 320 is a high-quality textured vinyl designed for the automotive and recreational vehicle markets, ideal for blockout, kick tread, and stoneguard applications. This durable film is applied to areas prone to stone chips or scratches, such as A/B/C pillars, window profiles, wheel arches, and for general decoration.

FACE FILM

Polymeric, matt black

Thickness (µm)	320	
Opacity	High	
Tensile strength (N/mm ²)	>13,5	EN ISO 527-3
Elongation at break (%)	50	EN ISO 527-3

ADHESIVE

Clear solvent-based acrylic, permanent

Thickness (µm)	38	
Adhesion to steel		FINAT FTM 1
20 minutes (180°) N/25mm	14	
24 hours (180°) N/25mm	18	

RELEASE LINER

Lay-flat kraft paper liner, one-sided PE coated

Weight (gsm)	140
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PRODUCT APPLICATION

Application method	Wet
Dimensional stability (.mm)	<0,5
Application temperature (°C)	10 to 30
Service temperature (°C)	-20 to 70



DURABILITY

Shelf life (months)	12	
Outdoor durability (years)	8	Vertical exposure, Mid-EU climate

ROLL SIZES

1220mm x 25m

1220mm x 50m

Fourbases BV guarantees the material for twelve months from the date of final invoice. The shelf life of our material depends on storage conditions. The end user should store the material in the original boxes or in equivalent boxes, away from direct sunlight, at a temperature of 21°C and 50% relative humidity. Fourbases BV guarantees that the products are free from defects in workmanship or defects in iSee2 material, provided they are stored properly. At its sole discretion, Fourbases BV may either: (1) replace all or part of the materials, or (2) issue a credit note for the value of the defective portion. All quoted data values are typical and should not be used as a basis to consider the product defective if measured values differ.

