



## ForceTack | 51.100N-3

ForceTack is a high quality polymeric soft hybrid PVC film, designed for exceptional dimensional stability and long-lasting durability. Its high tack adhesive is perfect for hard-to-adhere and low energy surfaces, making it ideal for fleet marking, construction and farm equipment, container marking, marine, and public transport applications.

### FACE FILM

Polymeric PVC, satin white

Thickness (µm)	100	
Opacity	High	
Tensile strength (N/mm <sup>2</sup> )	>22	EN ISO 527-3
Elongation at break (%)	>150	EN ISO 527-3

### ADHESIVE

Clear solvent-based acrylic, high tack permanent

Thickness (µm)	30	
Adhesion to steel		FINAT FTM 1
20 minutes (180°) N/25mm	22	
24 hours (180°) N/25mm	28	

### RELEASE LINER

Lay-flat kraft paper liner

Weight (gsm)	140
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### PRODUCT APPLICATION

Application method	Dry
Dimensional stability (.mm)	<0,5
Application temperature (°C)	10 to 30
Service temperature (°C)	-20 to 70



**DURABILITY**

Shelf life (months)	12	
Outdoor durability (years)	8	Vertical exposure, Mid-EU climate

**ROLL SIZES**

1220mm x 50m  
1370mm x 50m

**PRINTING METHOD**

(Eco)-Solvent, Latex, UV

Fourbases BV guarantees the material for twelve months from the date of final invoice. The shelf life of our material depends on storage conditions. The end user should store the material in the original boxes or in equivalent boxes, away from direct sunlight, at a temperature of 21°C and 50% relative humidity. Fourbases BV guarantees that the products are free from defects in workmanship or defects in iSee2 material, provided they are stored properly. At its sole discretion, Fourbases BV may either: (1) replace all or part of the materials, or (2) issue a credit note for the value of the defective portion. All quoted data values are typical and should not be used as a basis to consider the product defective if measured values differ.

